

ACCRA-PLUS XL UNIVERSAL INSTALLATION INSTRUCTIONS

EACH BRACKET KIT CONSISTS OF THE FOLLOWING:

QTY	DESCRIPTION	QTY	DESCRIPTION
6	20" L BRACKET	33	LOCK WASHER
6	9" STRAP	33	1" BOLT
6	11" STRAP	33	NUTS
12	SELF TAPPER	40	SHEET METAL SCREW

STEP 1

POSITION THE STEP TO THE TRUCK USING JACK STANDS OR OTHER SAFE METHOD

STEP 2

SLIDE THREE (3) BOLTS INTO EACH TRACK ON UNDERSIDE OF BOARD

STEP 3

FASTEN 20" HORIZONTAL BRACKETS TO STEP USING NUTS & LOCKWASHER.

STEP 4

**NOW ATTACH 9" VERTICAL STRAPS TO INNER WALL OF ROCKER PANEL.
NOTE: YOU MAY NEED TO USE 3" ANGLE PLATE ALSO.**

STEP 5

ATTACH 3" ANGLE PLATE TO HORIZONTAL BRACKET AND ATTACH TO FRAME OR UNIBODY

STEP 6

GO BACK AND CHECK ALL BOLTS AND NUTS SECURELY